3 HarbourFront Place #10-01 HarbourFront Tower 2 Singapore 099254, Singapore

Registration No. 201225929D

## **Technical Data Sheet**

## **General properties**

Product : EVOLUE™ SP1510

Basic properties	Testing method	Unit	SP1510
MFR	ISO 1133 (190°C, 2.16kg)	g/10min	0.95
Density	ISO 1183	kg/m³	915
Mechanical properties			
Tensile stress at yield	— ISO 527-1 — ISO 527-2	MPa	-
Tensile stress at break		MPa	>18
Tensile elongation at break		%	>500
Flexural Modulus	ISO 178	MPa	240
Charpy impact strength	ISO 179-1	kJ/m²	NB
Shore D Hardness	ISO 868	-	55
Chemical properties			
E.S.C.R.	ASTM D1693	hr	>1000
Thermal properties			
Vicat softening point	ISO 306	°C	98
Melting point	ISO 11357-3	°C	122

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